

SHIP AUG 29 Latest

Work Order ID 123150

\*123150\*

Page 1

Tuesday, July 29, 2014 2:32:38 PM

Item ID: D189-1005-013

Accept

\*N900040100\*

Setup Start

\*NS1\*

Revision ID:

Stop

\*NS2\*

Item Name: AW189 Upper Cable Cutter System

Start Date: 8/21/14

Start Qty: 1.00

\*1\*

Cust Item ID:

Required Date: 8/21/14

Req'd Qty: 1.00

\*1\*

Customer:

Reference:

Run Start

\*NR1\*

Stop

\*NR2\*

Approvals:

Process Plan: *WM*

Date: *7/30/14*

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

IIN-D189-1005

B

*JB*

100

0.00

\*100\*

DOCUMENT CONTROL

DC

Memo

0.00

Doc.Control -USB or Paperwork

Photocopy bluefile & type labels per PPP D189-1005-013 CHG002

110

Pick Kit

0.00

\*110\*

Packaging

Memo

0.00

Packaging

DAS 33 14-08-06  
9-89

120

QC4- 100% Inspect kits for completeness

0.00

\*120\*

QC

Memo

0.00

Quality Control

**\*123150\***

Page 2

**Accept**

\*N900040100\*

**Setup Start \*NS1\***

Stop \*NS2\*

**Start Date:** 8/21/14      **Start Qty:** 1.00      **\*1\***

**Cust Item ID:**

**Required Date:** 8/21/14      **Req'd Qty:** 1.00      **\* 1 \***

**Customer:**

**Reference:**

Run Start \*NR1\*

**Approvals:** \_\_\_\_\_ **Process Plan:** \_\_\_\_\_ **Date:** \_\_\_\_\_ **Tooling:** \_\_\_\_\_ **Date:** \_\_\_\_\_

**Stop \*NR2\***

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

[illegible]

# Picklist Print

Tuesday, July 29, 2014 2:32:37 PM

ECN 14-574

Page 1

Work Order ID: 123150

\*123150\*

Parent Item: D189-1005-013

\*D189-1005-013\*

Parent Item Name: AW189 Upper Cable Cutter System

Start Date: 8/21/14

Required Date: 8/21/14

Start Qty: 1.00

Required Qty: 1.00

## Comments:

IPP REV:A 13.11.20 NEW ISSUE DD VERF:JLM IPP  
REV:B 13.11.25 IIN- REV:A2 DD VERF:JLM IPP REV:C  
14.05.14 IIN- REV:PB DD VERF:JLM IPP REV:D 14.06.16  
AS PER IIN REV.B DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D4857-043

Manufactured

No

Each

5.0000

1

\*D4857-043\*

Wiper Deflector Assembly, LH

\*\*

Location

Loc Qty

Loc Code

ST236A

5

119764

5

D4857-044

Manufactured

No

Each

0.0000

1

\*D4857-044\*

Wiper Deflector Assembly, RH

\*\*

D4857-1 B 109253  
D5117-5 B 123170  
D5117-7 B 123171

D4970-041

Manufactured

No

Each

0.0000

1

\*D4970-041\*

Windshield Deflector Assembly

\*\*

D4977-1

Manufactured

No

Each

1.0000

1

\*D4977-1\*

Bracket, LH

\*\*

Location

Loc Qty

Loc Code

prelim

1

119049

1

D4977-2

Manufactured

No

Each

1.0000

1

\*D4977-2\*

Bracket, RH

\*\*

Location

Loc Qty

Loc Code

prelim

1

119050

1

119764 Dwg E.  
B 119765-1

119319

DAS 28 9-89

W/O.

14-08-06

# Picklist Print

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Parent Item: D189-1005-013

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Parent Item Name: AW189 Upper Cable Cutter System

Start Date: 8/21/14

Required Date: 8/21/14

Start Qty: 1.00

Required Qty: 1.00

D4978-041 Manufactured No

Each 0.0000

2

**\*D4978-041\***

**\*\***

122302

Strut Assembly

D4979-1 Manufactured No

Each 6.0000

1

**\*D4979-1\***

**\*\***

Bracket

DAS  
33  
9-89

Location

Loc Qty

Loc Code

MF

3

117224

3

prelim

3

120033

3

120033

REV B

D4979-2 Manufactured No

Each 6.0000

1

**\*D4979-2\***

**\*\***

Bracket

DAS  
33  
9-89

Location

Loc Qty

Loc Code

MF

3

117053

3

prelim

3

120034

3

120034

REV B

D4980-1 Manufactured No

Each 8.0000

2

**\*D4980-1\***

**\*\***

Doubler

DAS  
33  
9-89

Location

Loc Qty

Loc Code

prelim

8

116775

8

116775

REV B

D4982-041 Manufactured No

Each 0.0000

1

**\*D4982-041\***

**\*\***

Upper Cutter Assembly

5140-1 B 122765  
5140-2 B 122766  
4839-1 B 109514  
4473-1 B 122828

D4974-1 B 122787

B 123595

14-0806

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Shop Packet Print

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Parent Item: D189-1005-013

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Parent Item Name: AW189 Upper Cable Cutter System

Start Date: 8/21/14

Required Date: 8/21/14

Start Qty: 1.00

Required Qty: 1.00

D5012-1

Manufactured No

Each 18.0000

4

**\*D5012-1\***

Spacer

**\*\***

DAS

33

9-89

123168

W/O

Location

Loc Qty

Loc Code

ST129

18

111501

18

D5111-1

Manufactured No

Each 0.0000

2

**\*D5111-1\***

Bracket

**\*\***

1x119121

AN316C4R

Purchased No

Each 85.0000

2

**\*AN316C4R\***

NUT

**\*\***

DAS

33

9-89

Location

Loc Qty

Loc Code

Mezz

17

112314

17

ST331

68

124561

25

m127584

10

m127618

20

m127838

13

112314

AN3C11A

Purchased No

Each 55.0000

2

**\*AN3C11A\***

BOLT

**\*\***

DAS

33

9-89

14-08-06

Location

Loc Qty

Loc Code

ST351

55

124858

8

M125952

17

M128224

30

124858

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Start Date: 8/21/14

Required Date: 8/21/14

Start Qty: 1.00

Required Qty: 1.00

M81935/5-03

Purchased

No

Each

6.0000

2

**\*M81935/5-03\***

Rod end bearing

**\*\***

DAS  
33  
9-89

Location

Loc Qty

Loc Code

ST390

6

m127577

6

127577

MS21043-08

Purchased

No

Each

206.0000

9

**\*MS21043-08\***

Nut, Self Locking

**\*\***

DAS  
33  
9-89

Location

Loc Qty

Loc Code

ST306

206

123900

206

123900

MS21043-3

Purchased

No

Each

420.0000

2

**\*MS21043-3\***

Nut

**\*\***

DAS  
33  
9-89

Location

Loc Qty

Loc Code

FG

80

103691

80

ST306

340

m128398

83

m129472

1

m129521

256

129521

MS27039C0810

Purchased

No

Each

144.0000

2

**\*MS27039C0810\***

Screw

**\*\***

DAS  
33  
9-89

1408-06

Location

Loc Qty

Loc Code

ST308

144

m127581

44

m127584

100

127581

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**\*123150\***

**\*D189-1005-013\***

Start Date: 8/21/14

Required Date: 8/21/14

Start Qty: 1.00

Required Qty: 1.00

MS27039C0813

Purchased

No

Each

149.0000

3

**\*MS27039C0813\***

Screw

**\*\***

DAS

33

9-89

Location

Loc Qty

Loc Code

ST308

149

m127581

49

m127584

100

127581

MS27039C0814

Purchased

No

Each

146.0000

2

**\*MS27039C0814\***

Screw

**\*\***

DAS

33

9-89

Location

Loc Qty

Loc Code

ST308

146

m127581

46

m127584

100

127581

MS27039C0820

Purchased

No

Each

96.0000

2

**\*MS27039C0820\***

Screw

**\*\***

14-08-06

DAS

33

9-89

Location

Loc Qty

Loc Code

ST308

96

m127581

46

m127813

50

127581

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Start Date: 8/21/14

Required Date: 8/21/14

Start Qty: 1.00

Required Qty: 1.00

NAS1149C0332R

Purchased

No

Each

5,456.000

4

**\*NAS1149C0332R\***

**\*\***

DAS  
33  
9-89

WASHER

Location

Loc Qty

Loc Code

CA

83

m129682

83

ST278

5373

122063

41

125654

609

m126319

61

m127306

2500

m127410

543

m127831

26

m128591

84

m129390

410

m129499

183

m129909

916

129390

NAS1149CN832R

Purchased

No

Each

863.0000

18

**\*NAS1149CN832R\***

**\*\***

DAS  
33  
9-89

Washer

Location

Loc Qty

Loc Code

ST278

863

116038

63

124580

600

125268

200

116038



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Start Date: 8/21/14

Required Date: 8/21/14

Start Qty: 1.00

Required Qty: 1.00

NAS1515H3L

Purchased

No

Each

407.0000

4

DAS

**\*NAS1515H3I \***

**\*\***

33

14-08-06

Washer

9-89

Location

Loc Qty

Loc Code

FG

40

102472

40

ST273

367

m127831

148

m128976

219

127831